**Digital Denture:**
Complete denture prosthetics for the 21st century

A new CAD/CAM-based procedure has the potential to revolutionise the way complete dentures are manufactured

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The term ‘Digital Denture’ describes an integrated manufacturing process for CAD/CAM-based complete denture prosthetics. The Digital Denture process was presented to the public for the first time at IDS 2015. Key elements of this process include innovative devices, software programmes and coordinated materials geared towards the needs of dental technicians and clinicians. Especially designed software programmes streamline complex working steps, i.e. the setup of denture teeth. Digital Denture results in accurately fitting CAD/CAM denture bases and reduces the active working time required for accomplishing complete dentures.

Digital Denture is a clearly structured process consisting of a well-defined number of working steps. The distinctive feature of this process is that users themselves can decide which parts of the process they want to accomplish digitally and which parts they want to perform conventionally. Below follows an illustrative description of the individual steps.

**First step—Clinical**

The process begins in the dental practice with an initial impression of the oral cavity. At the same appointment, a preliminary record of the patient’s centric and vertical relationship is taken using a Centric Tray. This information forms the basis for the fabrication of customised impression trays with integrated bite plates.

With the help of the preliminary bite registration, the patient-specific occlusal plane can be determined at the first patient visit. For this purpose, a UTS CAD device is attached to the handle of the Centric Tray. Once placed in the oral cavity, the basic bow is aligned to the Camper’s plane (CP) and the bipupillary line (BP) (Figs. 1 & 2).

The position of the occlusal plane can be read from the BP and CP scales respectively. The clinician forwards these data, together with the initial impression and preliminary bite registration, to the dental technician.
**First step—Technical**

The digital workflow can be entered as early as with the fabrication of the customised bite plates—no need for models or a physical articulator. The impressions and bite registrations are digitised one after the other using a scanning device. The two virtual models are set into relation with the data of the preliminary bite registration. For this purpose, the exclusive 'Digital Denture Professional' design software guides the user through the menu step by step. First, the position of the occlusal plane is defined. The CP and BP values defined by the clinician are entered into the virtual UTS CAD (Fig. 3). The patient-specific occlusal plane is determined. During the design process, a uniform offset space to allow for the later application of impression material can be defined for the entire basal surface of the bite plate. In addition, the design software includes the newly designed Gnathometer CAD needle-point tracing appliance utilised for the design of the bite rim (Fig. 4).

Milling is carried out using a Zenotec select ion milling unit—the latest member of the Zenotec select family. The acrylic particles produced during dry milling have a static charge and, as a result, they stick to the surfaces of the milling chamber. Zenotec select ion is equipped with nozzles directed towards the milling tools and acrylic blanks. These nozzles supply ionised compressed air during the milling procedure. The compressed air neutralises the static charge and the acrylic particles can be easily evacuated. As a result, clean uncontaminated milling chamber surfaces and milling materials are ensured at all times.

Upon completion of the milling procedure, the bite plates are conveniently removed from the disc and any sharp edges smoothed out. The connection to the Gnathometer CAD has been accurately transferred from the design to the bite plate so that the needle-point tracing appliance can be directly attached (Fig. 5).

**Second step—Clinical**

The dentist now creates the functional impressions. The basal surface of the bite plate is wetted with a commercially available tray adhesive. Subsequently, a closed-tray impression is taken while the patient is performing functional movements. The position of the occlusal plane may be checked another time using the UTS CAD and corrected as necessary.

The maxillomandibular relation is determined using the Gnathometer CAD needle point tracing device, which simply clicks into the milled biting plate. The vertical height of both jaws is set by adjusting the thread of the tracing stylus. Figure 6 shows a typical needle point tracing record.

After the centric relation between the upper and lower jaw has been determined, the bite...
plates are immobilised using a registration sil- 
cone. Lastly, the patient’s aesthetic lines—e.g. 
midline, canine-to-canine line, lip closure line 
and smile line—are marked on the record (Fig. 7). 
This information assists the dental technician 
in setting up the anterior teeth in line with the 
patient’s specific aesthetic characteristics.

_Second step—Technical_

The immobilised record and the functional im-
pressions are scanned to generate the functional 
models for the final dentures. Using the digital UTS CAD function, the definite 
final position of the occlusal plane is determined, 
or corrected (Fig. 8). Following model analysis, the 
teeth are chosen from a software library of select 
denture teeth. The programme suggests a setup 
that is already arranged in occlusion and takes ac-
count of the Spree and Wilson curve. The proposed 
set-up is based on the occlusal plane as defined by 
the technician and can be fully individualised to 
suit any individual requirements (Fig. 9). This step 
allows the most significant time savings compared 
with conventional setup methods. An additional 
advantage can be achieved by overlaying the bite 
plates to verify the position of the anterior teeth 
using the aesthetic lines marked on the bite plates 
as guidance. The result is one hundred per cent 
reproducible.

_A third step—Clinical_

Occlusion, phonetics, aesthetics and suction 
effect are checked at the try-in, similar to 
conventional wax try-ins (Fig. 10). If necessary, 
desired corrections to the position of the teeth 
can be marked on the try-in denture or on 
a digital photograph, or, alternatively, directly 
communicated to the technician. The technician 
uses this information to modify the design 
accordingly.

_A third step—Laboratory_

The technician calls up the saved denture 
design and implements any modifications as 
required. Before the output files of the final
denture base are created for manufacturing in the CAM unit, the CAD software automatically computes an additional transfer template that depicts the occlusal surfaces and incisal edges of the maxillary and mandibular teeth (Fig. 11). This information is then fed into the CAM software to mill the dentures in the Zenotec selection milling unit.

If conventional methods are used, the denture teeth often have to be manually reduced at the basal surface using a handheld grinder, because the vertical dimension between the maxillary and mandibular teeth is in many cases too short.

The CAD/CAM manufacturing process addresses this situation by cutting two repositioning grooves into the IvoBase CAD for Zenotec disc. As a result, the disc can be secured only in one position using an especially designed disc holder. Then, in the first milling run, the denture base is milled from the top surface to its final shape including the holes for the placement of the physical teeth. After that, the disc is removed. The pre-fabricated denture teeth are polymerised to the denture base using IvoBase CAD Bond and the transfer template computed and prepared beforehand (Fig. 12). The transfer template is used to verify the correct placement of the teeth. To conduct the second milling run, this time on the basal surface, the disc is again secured to the disc holder in exactly the same position as before (Fig. 13). Now, if individual teeth turn out to be too long, the excess will be ground away during the second milling run. The result of the milling process is a CAD/CAM denture that can be polished to a high gloss using familiar methods.

_Fourth step—Clinical_

Incorporating the final dentures is carried out in the same way as the incorporation of conventional dentures (Fig. 14). Particularly noteworthy is the excellent basal fit of the dentures. As the manufacturing process is not affected by polymerisation shrinkage or any other thermal influences and results in the precision typical of CAD/CAM methods, the dentures exhibit an exceptional accuracy of fit and provide an outstanding suction effect.

_Outlook_

The trend towards digitisation is not a new or unknown phenomenon in dentistry. Digital technology has started to make inroads into fixed dental prosthetics several years ago and has advanced successfully. It was therefore only a question of time until it would also start to gain a foothold in removable prosthetics. The Digital Denture process may represent an essential milestone in the advance of dental technology in fixed prosthetics. And this trend is said to continue: additional indications will advance the modernisation of removable prosthetics and the efficiency of the manufacturing processes will be consistently optimised.

Fig. 12 The positioning jig allows the denture teeth to be easily placed in the holes milled for the physical teeth. An inspection window allows the user to check if the teeth are placed firmly in their position.

Fig. 13 The disc holder is especially designed to ensure precise repositioning of the disc for the final milling process.

Fig. 14 CAD/CAM-fabricated custom-made dentures: harmonious integration into the patient’s overall aesthetic appearance.

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